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# **Skarns and Skarn Deposits**

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Article abstract

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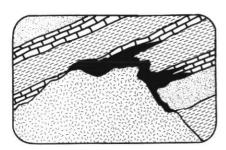
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## Skarns and Skarn Deposits

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#### SUMMARY

Skarn deposits occur throughout the world and have been mined for a variety of elements. This paper describes the basic stages of skarn formation and the main causes of variation from the general evolutionary model. Seven major classes of skarn deposits (Fe, W, Au, Cu, Zn, Mo and Sn) are briefly described, and relevant geological and geochemical features of important examples are summarized in a comprehensive table. The important geochemical and geophysical parameters of skarn deposits are discussed, followed by a summary of important petrologic and tectonic constraints on skarn formation. Finally, exploration models are presented for several major skarn types, with a plea for field mapping as a fundamental basis for future studies.

#### INTRODUCTION

Skarn deposits have been mined for a variety of elements, including Fe, W, Cu, Pb, Zn, Mo, Ag, Au, U, REE, F, B and Sn. Skarns occur on all continents and in rocks of almost all ages. Although the majority are found in lithologies containing at least some limestone, they can form in almost any rock type, including shale, sandstone, granite, basalt and komatiite. Skarns can form during regional or contact metamorphism and from a variety of metasomatic processes involving fluids of magmatic, metamorphic, meteoric and/or marine origin. They are found adjacent to plutons, along faults and major shear zones, in shallow geothermal systems, on the bottom of the sea floor, and at lower crustal depths in deeply buried metamorphic terranes. What links these diverse environments, and what defines a rock as skarn, is the mineralogy, which includes a wide variety of calc-silicate and associated minerals, but is usually dominated by garnet and pyroxene. Thus, the presence of skarn does not necessarily indicate a particular geologic setting or a particular protolith composition. Rather, its development indicates that the combination of temperature, pressure, fluid and host rock composition was within the stability range of the identified skarn minerals.

Just as mineralogy is the key to recognizing and defining skarns, it is also critical in understanding their origin and in distinguishing economically important deposits from interesting but uneconomic mineral localities. Skarn mineralogy is mappable in the field and serves as the broader "alteration envelope" around a potential ore body. Because most skarn deposits are zoned, recognition of distal alteration features can be critically important in early exploration stages. Details of skarn mineralogy and zonation can be used to construct depositspecific exploration models, as well as more general models useful in developing grassroots exploration programs or regional syntheses.

Economic skarn deposits can be subdivided into several main types, based upon the dominant contained metal (*e.g.*, W, Fe, Cu, *etc.*). This is similar to the classification of porphyry deposits into porphyry copper,

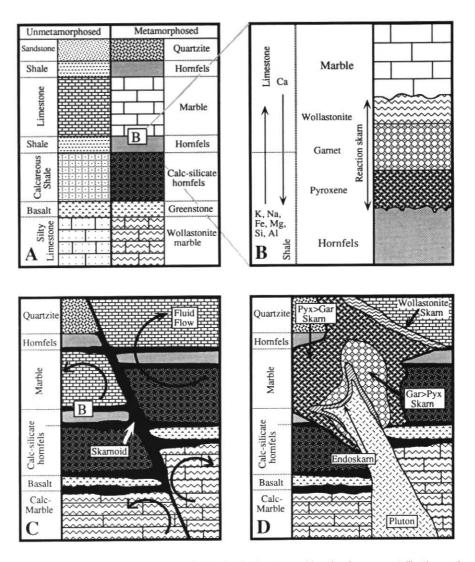


Figure 1 Types of skarn formation: (A) Isochemical metamorphism involves recrystallization and changes in mineral stability without significant mass transfer; (B) Reaction skarn results from metamorphism of interlayered lithologies, such as shale and limestone, with mass transfer between layers on a small scale (bimetasomatism); (C) Skarnoid results from metamorphism of impure lithologies with some mass transfer by small-scale fluid movement; (D) Fluid-controlled metasomatic skarn typically is coarse grained and does not closely reflect the composition or texture of the protolith.

porphyry molybdenum, and porphyry tin types; these deposits share many alteration and geochemical features, but are, nevertheless, easily distinguishable. In order to explore for economically viable skarn deposits, it is necessary to understand the typical characteristics of each skarn group and the differences among them. The purpose of this paper is to develop a useful exploration model based upon the typical characteristics of skarns in general, and the various deposit types in particular. There have been numerous general review papers on skarn deposits in the past few decades (e.g., Watanabe, 1960; Phan, 1969; Zharikov, 1970; Smirnov, 1976; Burt, 1977; Einaudi et al., 1981; Meinert, 1983; Ray and Webster, 1991a) and the reader is referred to these sources for more detailed considerations of skarn terminology and genesis.

#### **DEFINITIONS AND TERMINOLOGY**

Skarn deposits have been described in the scientific literature since at least the 19th century (e.g., Cotta, 1864). The term "skarn" originated in Sweden as a mining term used to describe the relatively coarse-grained, calc-silicate gangue associated with some iron ores (Geijer and Magnusson, 1952). Burt (1982) provides an interesting historical account of the subsequent evolution of skarn terminology and wisely notes that most attempts to include genetic concepts in formal definitions have created additional problems and confusion. Most modern authors have adopted Einaudi et al.'s (1981) suggestion to use skarn and skarn deposit as descriptive terms based upon their contained mineralogy, free of genetic implications.

Not all skarns have economic mineralization; those which do are called skarn deposits. In most large skarn deposits, skarn and ore minerals result from the same hydrothermal system, even though there may be significant differences in the time/space distribution of these minerals on a local scale. Although rare, it is also possible to form skarn by metamorphism of pre-existing ore deposits, as has been suggested for Aguilar in Argentina (Gemmell *et al.*, 1992), Franklin Furnace in the United States (Johnson *et al.*, 1990), and Broken Hill in Australia (Hodgson, 1975).

Skarns can be subdivided according to several criteria. Exoskarn and endoskarn are common terms used to indicate a sedimentary and igneous protolith, respectively. Magnesian and calcic skarn can be used to describe the dominant composition of the protolith and resulting skarn minerals. Such terms can be combined, as in the case of a magnesian exoskarn, which contains forsterite-diopside skarn formed from dolostone. Calc-silicate hornfels is a descriptive term often used for the relatively finegrained, calc-silicate rocks that result from metamorphism of impure carbonate units such as silty limestone or calcareous shale

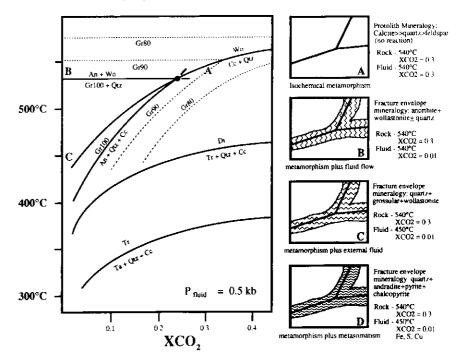
(Fig. 1A). Reaction skarns (Fig. 1B) can form from isochemical metamorphism of thinly interlayered shale and carbonate units, where metasomatic transfer of components between adjacent lithologies may occur on a small scale (perhaps centimetres) (e.g., Vidale, 1969; Zarayskiy et al., 1987). Skarnoid (Fig. 1C) is a descriptive term for calc-silicate rocks which are relatively fine grained, iron poor, and which reflect, at least in part, the compositional control of the protolith (Korzkinskii, 1948; Zharikov, 1970). Genetically, skarnoid is intermediate between a purely metamorphic hornfels and a purely metasomatic, coarse-grained skarn (sometimes termed infiltration skarn). For all of the preceding terms, the composition and texture of the protolith tend to control the composition and texture of the resulting skarn. In contrast, most economically important skarn deposits result from large-scale metasomatic transfer, where fluid composition controls the resulting skarn and ore mineralogy (Fig. 1D). Even though many of these terms are fairly specific, there is a continuum, both conceptually and in the field, between purely metamorphic and purely metasomatic processes (e.g., Hietanen, 1962; Newberry, 1991).

## **EVOLUTION OF SKARN DEPOSITS**

As was recognized by early skarn researchers (*e.g.*, Lindgren 1902; Barrell, 1907; Goldschmidt, 1911; Umpleby, 1913; Knopf,

1918), formation of a skarn deposit is a dynamic process. In most large skarn deposits, there is a transition from early/distal metamorphism resulting in hornfels, reaction skarn, and skarnoid, to later/proximal metasomatism resulting in relatively coarsegrained, ore-bearing skarn. Due to the strong temperature gradients and large fluid circulation cells caused by intrusion of a magma (Norton, 1982; Salemink and Schuiling, 1987; Bowers et al., 1990), contact metamorphism can be considerably more complex than the simple model of isochemical recrystallization typically invoked for regional metamorphism. Figure 2 illustrates the effects of circulating diverse fluids through a fracture in a relatively simple carbonate protolith. The resulting vein-controlled skarn mineralogy in Figures 2B and 2C could easily be mistaken for the product of prograde metasomatism, even though it involves pure water, and the fluid in Figure 2C is actually cooler than the surrounding rock. Circulation of such fluids by the steep thermal gradients common in most plutonic environments results in complex metamorphic aureoles, complete with small-scale metasomatic transfer (Fig. 1B). More complex metasomatic fluids, with the possible addition of magmatic components such as Fe, Si and Cu (Fig. 2D), produce a continuum between purely metamorphic and purely metasomatic processes.

This early metamorphism and continued metasomatism at relatively high tempera-



**Figure 2** Illustration of metamorphic phase equilibria for selected reactions in the system Ca-Mg-Al-Si- $H_2O$ -CO<sub>2</sub>. Modified from Greenwood (1967) and Kerrick (1974). Examples of four fracture-controlled alteration events are illustrated: (**A**) Fluid in fracture is same temperature and composition as surrounding rocks at high XCO<sub>2</sub>; (**B**) Fluid in fracture is same temperature as surrounding rocks but has flushed some CO<sub>2</sub> out of the system; (**C**) Fluid in fracture is a concentrated metasomatic fluid with magmatic components including Fe, Cu and S. Cc = calcite; Ta = talc; other abbreviations as in Table 1.

tures (Wallmach and Hatton (1989) describe temperatures >1200°C) are followed by retrograde alteration as temperatures decline. A link between space and time is a common theme in ore deposits and requires careful interpretation of features which may appear to occur only in a particular place (*e.g.*, Barton *et al.*, 1991). For skarns related to plutons, there is a parallel relationship between the sequence of emplacement, crystallization, alteration and cooling of the pluton and the corresponding metamorphism, metasomatism and retrograde alteration in the surrounding rocks.

Figure 3 illustrates the general sequence of skarn development for such pluton-related systems. The degree to which a particular stage is developed in a specific skarn will depend on the local geologic environment of formation. For example, metamorphism will likely be more extensive and of higher grade around a skarn formed at relatively great crustal depth than one formed under shallower conditions (Fig. 3C). Conversely, retrograde alteration during cooling, and possible interaction with meteoric water, will be more intense in a skarn formed at relatively shallow depths in the earth's crust compared with one formed at greater depths (Fig. 3D). In the deeper skarns, carbonate rocks may deform in a ductile manner rather than through brittle fracture, with bedding parallel to the intrusive contact; in shallower systems the reverse may be true. These differences in structural style will, in turn, affect the size and morphology of skarn. Thus, host rock composition, depth of formation, and structural setting will all cause variations from

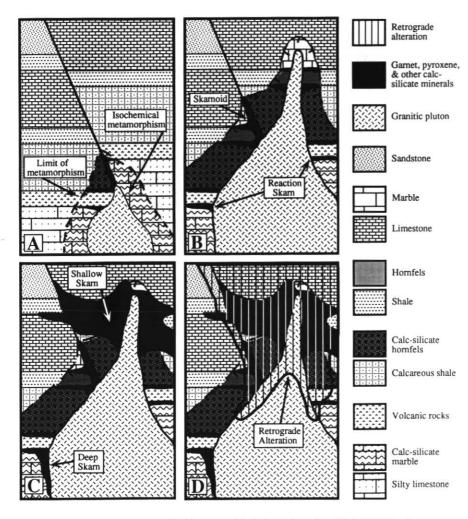


Figure 3 Evolutionary stages of pluton-associated skarn deposits: (A) Initial intrusion causes metamorphism of sedimentary rocks. (B) Metamorphic recrystallization and phase changes reflect protolith compositions, with local bimetasomatism and fluid circulation forming diverse calc-silicate minerals (reaction skarns and skarnoid) in impure lithologies and along fluid boundaries. Note that metamorphism is more extensive and higher in temperature at depth than adjacent to the small cupola near the top of the system. (C) Crystallization and release of a separate aqueous phase result in fluid-controlled metasomatic skarn. Note that skarn at depth is small relative to the size of the metamorphic aureole. It is also vertically oriented compared to the laterally extensive skarn which locally extends beyond the metamorphic aureole near the top of the system. (D) Cooling of the pluton and the possible circulation of cooler, oxygenated meteroic waters cause retrograde alteration of metamorphic and metasomatic calc-silicate assemblages. Note that retrograde alteration is more extensive in shallow zones.

the idealized pluton-associated skarn model of Figure 3. The nature of these variations with respect to individual skarn deposits is considered in more detail in later sections.

#### SKARN MINERALOGY

The identification and classification of skarn deposits is based on their mineralogy. Although many skarn minerals are typical rockforming minerals, some are less abundant and most have compositional variations that can yield significant information about the environment of formation. Table 1 lists many of the common skarn minerals and their endmember compositions. Some minerals, such as guartz and calcite, are present in almost all skarns. Others, such as humite, periclase, phlogopite, talc, serpentine and brucite, are typical of magnesian skarns, but are absent from most other skarn types. Additionally, there are many tin, boron, beryllium and fluorine-bearing minerals which have very restricted, but locally important, parageneses.

Modern analytical techniques, particularly the electron microprobe, make it relatively easy to determine accurate mineral compositions and, consequently, to use precise mineralogical names. However, mineralogical names should be used correctly, so as not to imply more than is known about the mineral composition. For example, the sequence pyroxene-clinopyroxene-calcic clinopyroxene-diopsidic pyroxene-diopside comprises increasingly more specific terms. Unfortunately, it is all too common in the geologic literature for specific end-member terms, such as diopside, to be used when all that is known about the mineral in question is that it might be pyroxene.

Zharikov (1970) was perhaps the first to describe systematic variations in skarn mineralogy among the major skarn classes. He used phase equilibria, mineral compatibilities, and compositional variations in solid solution series to describe and predict characteristic mineral assemblages for different skarn types. His observations have been extended by Burt (1972) and Einaudi et al. (1981) to include a wide variety of deposit types and the mineralogical variations between types. The minerals which are most useful for both classification and exploration are those, such as garnet, pyroxene and amphibole, which are present in all skarn types and which show marked compositional variability. For example, the manganiferous pyroxene, johannsenite, is found almost exclusively in zinc skarns. Its presence, without much further supporting information, is definitive of this skarn type. When compositional information is available, it is possible to denote a mineral's composition in terms of mole % of the end members. For example, a pyroxene which contains 70 mole % hedenbergite, 28 mole % diopside, and 2 mole % johannsenite could be referred to as

 $Hd_{70}Di_{28}Jo_2$ . In many skarn systems, variation in iron content is the most important parameter and, thus, many minerals are described simply by their iron end member, *e.g.*,  $Hd_{10}$  or  $Ad_{90}$  (Table 1).

Large amounts of compositional information can be summarized graphically. Triangular plots commonly are used to express variations in compositionally complex minerals such as garnet and pyroxene (Fig. 4). Amphiboles are more difficult to portray graphically because they have structural as well as compositional variations. The main differences between amphiboles in different skarn types are variations in the amounts of Fe, Mg, Mn, Ca, Al, Na and K. Amphiboles in Au, W and Sn skarns are progressively more aluminous (actinolite-hastingsite-hornblende); amphiboles in Cu, Mo and Fe skarns are progressively more iron rich in the tremoliteactinolite series; and amphiboles in zinc skarns are both Mn rich and Ca deficient, ranging from actinolite to dannemorite. For a

specific skarn deposit or group of skarns, compositional variations in less common mineral phases, such as vesuvianite, bustamite and olivine, may provide insight into zonation patterns or regional petrogenesis (*e.g.*, Giere, 1986; Agrell and Charnely, 1987; Silva and Siriwardena, 1988; Benkerrou and Fonteilles, 1989).

The spatial and temporal arrangement of minerals in skarn deposits has long been a focus of study. As noted by Burt (1977), European researchers typically have emphasized spatial mineral zoning, whereas North American researchers have emphasized temporal mineral zoning in skarn deposits. Both types of zoning occur in skarns, and their superposition creates the characteristically complex patterns illustrated in Figure 3. In most skarns, there is a general zonation pattern of proximal garnet, distal pyroxene, and vesuvianite (or a pyroxenoid such as wollastonite, bustamite or rhodonite) at the contact between skarn and marble. In addition, individual skarn minerals may display systematic colour or compositional variations within the larger zonation pattern. For example, garnet is commonly dark red-brown in proximal occurrences, becomes lighter brown in more distal occurrences, and is pale green near the marble front (e.g., Atkinson and Einaudi, 1978). The change in pyroxene colour is less pronounced, but typically reflects a progressive increase in iron and/or manganese toward the marble front (e.g., Harris and Einaudi, 1982). For some skarn systems, these zonation patterns can be "stretched out" for several kilometres and can provide a significant exploration guide (e.g., Meinert, 1987).

Retrograde skarn mineralogy, in the form of epidote, amphibole, chlorite and other hydrous phases, is typically structurally controlled and overprints the prograde zonation sequence. Thus, there is often a zone of abundant hydrous minerals along fault, stratigraphic or intrusive contacts. This su-

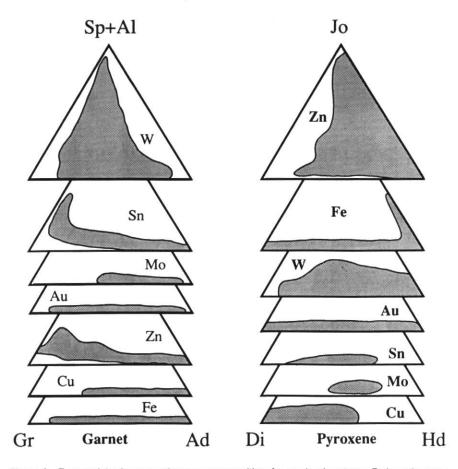
General Group	End Members	Abbrevi- ation	Composition	Series
Garnet	grossularite andradite	Gr Ad	$Ca_3Al_2(SiO_4)_3$ $Ca_3Fe_2(SiO_4)_3$	grandite
	spessartine almandine pyrope	Sp Al Py	Mn <sub>3</sub> Al <sub>2</sub> (SiO <sub>4</sub> ) <sub>3</sub> Fe <sub>3</sub> Al <sub>2</sub> (SiO <sub>4</sub> ) <sub>3</sub> Mg <sub>3</sub> Al <sub>2</sub> (SiO <sub>4</sub> ) <sub>3</sub>	sub-calcic garnet
Pyroxene	diopside hedenbergite johannsenite fassaite	Di Hd Jo Fas	$CaMgSi_2O_6$ $CaFeSi_2O_6$ $CaMnSi_2O_6$ $Ca(Mg,Fe,Al)(Si,Al)_2O_6$	salite
Olivine	larnite forsterite fayalite tephroite	Ln Fo Fa Tp	$Ca_2SiO_4$ $Mg_2SiO_4$ $Fe_2SiO_4$ $Mn_2SiO_4$	monticellite knebelite
<sup>D</sup> yroxenoid	ferrosilite rhodonite wollastonite	Fs Rd Wo	FeSiO <sub>3</sub> } MnSiO <sub>3</sub> } CaSiO <sub>3</sub> }	pyroxemangite bustamite
Amphibole	tremolite ferroactinolite manganese actinolite hornblende pargasite cummingtonite dannemorite grunerite	Tr Ft Ma Hb Pg Cm Dm Gru	$\left.\begin{array}{c} Ca_{2}Mg_{5}Si_{8}O_{22}(OH)_{2} \\ Ca_{2}Fe_{5}Si_{8}O_{22}(OH)_{2} \\ Ca_{2}Mn_{5}Si_{8}O_{22}(OH)_{2} \\ Ca_{2}(Mg,Fe)_{4}Al_{2}Si_{7}O_{22}(OH)_{2} \\ NaCa_{2}(Mg,Fe)_{4}Al_{3}Si_{6}O_{22}(OH)_{2} \\ Mg_{2}(Mg,Fe)_{5}Si_{8}O_{22}(OH)_{2} \\ Mn_{2}(Fe,Mg)_{5}Si_{8}O_{22}(OH)_{2} \\ Fe_{2}(Fe,Mg)_{5}Si_{8}O_{22}(OH)_{2} \end{array}\right\}$	actinolite sub-calcic amphibole
Epidote	piemontite allanite epidote clinozoisite	Pm All Ep Cz	$\begin{array}{l} Ca_{2}(Mn,Fe,Al)_{3}(SiO_{4})_{3}(OH) \\ (Ca,REE)_{2}(Fe,Al)_{3}(SiO_{4})_{3}(OH) \\ Ca_{2}(Fe,Al)_{3}(SiO_{4})_{3}(OH) \\ Ca_{2}Al_{3}(SiO_{4})_{3}(OH) \end{array}$	
Plagioclase	anorthite	An	CaAl <sub>2</sub> Si <sub>2</sub> O <sub>8</sub>	
Scapolite	marialite meionite	MI Me	Na₄Al₃Si <sub>9</sub> O₂₄(Cl,CO₃,OH,SO₄) Ca₄Al₃Si <sub>6</sub> O₂₄(CO₃,Cl,OH,SO₄)	
Axinite		Ax	(Ca,Mn,Fe,Mg) <sub>3</sub> Al <sub>2</sub> BSi <sub>4</sub> O <sub>15</sub> (OH)	
Other	vesuvianite (idocrase) prehnite	Vs Pr	Ca <sub>10</sub> (Mg,Fe,Mn) <sub>2</sub> Al <sub>4</sub> Si <sub>9</sub> O <sub>34</sub> (OH,Cl,F) <sub>4</sub> Ca <sub>2</sub> Al <sub>2</sub> Si <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub>	

perposition of later phases can be difficult to discriminate from a spatial zonation sequence due to progressive reaction of a metasomatic fluid. It is important to realize that hydrous minerals do not necessarily represent retrograde alteration (e.g., Dick and Hodgson, 1982). For example, the typically high-fluorine activities in tin skarns can stabilize many hydrous minerals at high temperatures during early skarn alteration stages (e.g., Lost River in Alaska; Dobson, 1982). In general, retrograde alteration is more intense and more pervasive in shallower skarn systems. In some shallow, porphyry copperrelated skarn systems, extensive retrograde alteration almost completely obliterates the prograde garnet and pyroxene (Einaudi, 1982a, 1982b).

## DEPTH OF FORMATION

One of the more fundamental controls on skarn size, geometry and style of alteration is the depth of formation. Quantitative geobarometric studies typically use mineral equilibria (Anovitz and Essene, 1990), fluid inclusions (Guy *et al.*, 1988), or a combination of these methods (Hames *et al.*, 1989) to estimate the depth of metamorphism. Qualitative methods include stratigraphic or other geologic reconstructions and interpretation of igneous textures. Simple observations of chilled margins, grain size of porphyry groundmass, pluton morphology, and presence of brecciation and brittle fracture allow field distinctions between relatively shallow and deeper environments. The effect of depth on metamorphism is largely a function of the ambient wall rock temperature prior to, during and after intrusion. Assuming an average geothermal gradient for an orogenic zone of approximately 35°C per kilometre (Blackwell et al., 1990), the ambient wall rock temperature prior to intrusion at 2 km would be 70°C, whereas at 12 km it would be 420°C. Thus, with the added heat flux provided by local igneous activity, the volume of rock affected by temperatures in the 400-700°C range would be considerably larger, and the effects longer lived, surrounding a deeper skarn than a shallower one. In addition, higher ambient temperatures could affect the crystallization history of a pluton and minimize the amount of retrograde alteration of skarn minerals. At a depth of 12 km, with ambient temperatures of approximately 400°C, skarn may not cool below garnet and pyroxene stability without subsequent uplift or other tectonic changes.

The greater extent and intensity of metamorphism at depth can affect the permea-



**Figure 4** Ternary plots of garnet and pyroxene compositions from major skarn types. End members are: Ad = andradite, Gr = grossularite, Al = almandine, Sp = spessartine, Hd = hedenbergite, Di = diopside, Jo = johannsenite. Data from Einaudi et al. (1981) and Meinert (1983, 1989).

bility of host rocks and reduce the amount of carbonate available for reaction with metasomatic fluids. An extreme case is described by Dick and Hodgson (1982) at CanTung in Canada, where the "Swiss cheese limestone" was almost entirely converted to a heterogeneous, calc-silicate hornfels during metamorphism prior to skarn formation. The skarn formed from the few remaining patches of limestone has some of the highest known grades of tungsten skarn ore in the world (Mathieson and Clark, 1984).

The depth of skarn formation also will affect the mechanical properties of the host rocks. In a deep skarn environment, rocks will tend to deform in a ductile manner, rather than fracture. Intrusive contacts with sedimentary rocks at depth tend to be sub-parallel to bedding; either the pluton intrudes along bedding planes or the sedimentary rocks fold or flow until they are aligned with the intrusive contact. Examples of skarns for which depth estimates exceed 5-10 km include Pine Creek in California (Brown et al., 1985) and Osgood Mountains in Nevada (Taylor, 1976). In occurrences such as these, where intrusive contacts are sub-parallel to bedding planes, skarn is usually confined to a narrow, but vertically extensive, zone. At Pine Creek, skarn is typically <10 m wide, but locally exceeds 1 km in length and vertical extent (Newberry, 1982). Thus, skarn formed at greater depths (Fig. 3C) can be seen as a narrow rind of small size relative to the associated pluton and its metamorphic aureole.

In contrast, host rocks at shallow depths will tend to deform by fracturing and faulting rather than folding. In most of the 13 relatively shallow skarn deposits reviewed by Einaudi (1982a), intrusive contacts are sharply discordant to bedding, and skarn cuts across bedding and massively replaces favourable beds, equalling or exceeding the (exposed) size of the associated pluton. The strong hydrofracturing associated with shallow intrusions greatly increases the permeability of the host rocks, not only for igneous-related metasomatic fluids, but also for later, possibly cooler, meteoric fluids (Shelton, 1983). The influx of meteoric water and the consequent destruction of skarn minerals during retrograde alteration is one of the distinctive features of skarn formation in a shallow environment

The shallowest (and youngest) known skarns are presently forming in active geothermal systems (McDowell and Elders, 1980; Cavarretta *et al.*, 1982; Bird *et al.*, 1984; Cavarretta and Puxeddu, 1990) and hot spring vents on the sea floor (Zierenberg and Shanks, 1983). These skarns represent the distal expression of magmatic activity; exposed igneous rocks (in drill core) are dominantly thin dykes and sills with chilled margins and a very fine-grained to aphanitic groundmass.

## GENERAL CHARACTERISTICS OF IMPORTANT SKARN DEPOSIT TYPES

Groupings of skarn deposits can be based on descriptive features such as protolith composition, rock type, and dominant economic metal(s), as well as genetic features such as mechanism of fluid movement, temperature of formation, and extent of magmatic involvement. The general trend of modern authors is to adopt a descriptive skarn classification based upon the dominant economic metals, and then to modify individual categories based upon compositional, tectonic or genetic variations. Seven major skarn types (Fe, Au, W, Cu, Zn, Mo and Sn) have received significant modern study, and several others (including F, C, Ba, Pt, U and REE) are locally important. Table 2 summarizes the general characteristics of selected examples of the major skarn deposit types. More detailed descriptions and maps of individual skarn deposits are presented in the references cited and will not be repeated here.

## Iron Skarns

The largest skarn deposits are the iron skarns. Major reviews of this deposit type include Sangster (1969), Sokolov and Grigorev (1977), and Einaudi et al. (1981). Iron skarns are mined for their magnetite content and, although minor amounts of Cu, Co, Ni and Au may be present, iron is typically the only commodity recovered (Grigoryev et al., 1990). Many deposits are very large (>500 million tons, with >300 million tons contained Fe) and consist dominantly of magnetite, with only minor silicate gangue. Some deposits contain significant amounts of copper and are transitional to more typical copper skarns (e.g., Kesler, 1968; Vidal et al., 1990). Calcic iron skarns in oceanic island arcs are associated with iron-rich plutons intruded into limestone and volcanic wall rocks. In some deposits, the amount of endoskarn may exceed exoskarn. Skarn minerals consist dominantly of garnet and pyroxene, with lesser epidote, ilvaite and actinolite; all are iron rich (Purtov et al., 1989). Alteration of igneous rocks is common, with widespread albite, orthoclase and scapolite veins and replacements, in addition to endoskarn. In contrast, magnesian iron skarns are associated with diverse plutons in a variety of tectonic settings; the unifying feature is that they all form from dolomitic wall rocks. In magnesian skarns, the main skarn minerals, such as forsterite, diopside, periclase, talc and serpentine, do not contain much iron. Thus, the available iron in solution tends to form magnetite rather than andradite or hedenbergite (e.g., Hall et al., 1988). Overprinting of calcic skarn upon magnesian skarn is reported from many Russian deposits (Sokolov and Grigorev, 1977; Aksyuk and Zharikov, 1988). In addition, many other skarn types contain pockets of massive magnetite which may be mined for iron on a local scale (e.g., Fierro area in New Mexico; Hernon and Jones, 1968). Most of these occurrences form from dolomitic strata or from zones that have experienced prior magnesian metasomatism (*e.g.*, Imai and Yamazaki, 1967).

#### **Gold Skarns**

Although gold skarns had been mined since the late 1800s (Hedley district in British Columbia; Billingsley and Hume, 1941), there was so little published about them until recently that they were not included in the major world review of skarn deposits by Einaudi et al. (1981). In the past decade, multiple gold skarn discoveries have prompted new scientific studies and several overview papers, the most recent and comprehensive of which is Theodore et al. (1991). The highest-grade (5-15 g/t Au) gold skarn deposits (e.g., Hedley district; Ettlinger, 1990; Ettlinger et al., 1992; Fortitude in Nevada; Myers and Meinert, 1991) are relatively reduced, are mined solely for their precious metal content, and lack economic concentrations of base metals. Other gold skarns (e.g., McCoy in Nevada; Brooks et al., 1991) are more oxidized, have lower gold grades (1-5 g/t Au) and contain subeconomic amounts of other metals such as Cu, Pb and Zn. Several other skarn types, particularly Cu skarns, contain enough gold (0.01- >1 g/t Au) for it to be a by-product. A few skarn deposits, although having economic base metal grades, are being mined solely for their gold content (e.g., Veselyi Mine in the Commonwealth of Independent States, Ettlinger and Meinert, 1991). Most high-grade gold skarns are associated with reduced (ilmenite-bearing, Fe3+/Fe2+ <0.75), dioritegranodiorite plutons and dyke/sill complexes. Such skarns are dominated by ironrich pyroxene (typically >Hd<sub>50</sub>); proximal zones can contain abundant intermediate grandite garnet. Other common minerals include potassium feldspar, scapolite, vesuvianite, apatite and high-chlorine aluminous amphibole. Distal/early zones contain biotite ± potassium feldspar hornfels which can extend for hundreds of metres beyond massive skarn. Due to the clastic-rich, carbonaceous nature of the sedimentary rocks in these deposits, most skarn is relatively fine grained. Some gold skarns contain unusual late prehnite or wollastonite retrograde alteration (Ettlinger, 1990). Arsenopyrite and pyrrhotite are the dominant sulphide minerals at Hedley and Fortitude, respectively. Most gold is present as electrum and is strongly associated with various bismuth and telluride minerals, including native bismuth, hedleyite, wittichenite and maldonite. The Fortitude deposit is part of a large zoned skarn system in which the proximal, garnet-rich part was mined for copper (Theodore and Blake, 1978). Similarly, the Crown Jewel gold skarn in Washington is the pyroxene-rich, distal portion of a large skarn system in which the proximal part is garnet rich and was mined on a small scale for iron and copper (Hickey, 1990). Such zoned skarn systems suggest that other skarn types may have undiscovered precious metal potential if the entire skarn system has not been explored (e.g., Soler *et al.*, 1990).

#### **Tungsten Skarns**

Tungsten skarns are found on most continents, in association with calc-alkalic plutons in major orogenic belts. Major reviews of tungsten skarns include Newberry and Einaudi (1981), Newberry and Swanson (1986), and Kwak (1987). As a group, tungsten skarns are associated with coarse-grained, equigranular batholiths (with pegmatite and aplite dykes) surrounded by large, high-temperature, metamorphic aureoles. These features are collectively indicative of a deep environment. Plutons are typically fresh, with only minor myrmekite and plagioclase-pyroxene endoskarn zones near contacts. The high-temperature metamorphic aureoles common in the tungsten skarn environment contain abundant calc-silicate hornfels and skarnoid formed from mixed carbonate-pelite sequences (e.g., Figs. 1A-C and 2C). Such metamorphic calc-silicate minerals reflect the composition and texture of the protolith and can be distinguished from oregrade metasomatic skarn in the field and in the laboratory.

Newberry and Einaudi (1981) divided tungsten skarns into reduced and oxidized types, based on host rock composition (carbonaceous versus hematitic), skarn mineralogy (ferrous versus ferric iron), and relative depth (metamorphic temperature and involvement of oxygenated ground water). Early skarn assemblages in reduced tungsten skarns are dominated by hedenbergitic pyroxene and lesser grandite garnet, with associated disseminated, fine-grained, molybdenum-rich scheelite (powellite). Later garnets are subcalcic (Newberry, 1983) with significant amounts (up to 80 mole %) of spessartine and almandine. This subcalcic garnet is associated with leaching of early disseminated scheelite and its redeposition as coarse-grained, often vein-controlled, low-molybdenum scheelite. It is also associated with the introduction of sulphides, such as pyrrhotite, molybdenite, chalcopyrite, sphalerite and arsenopyrite, and hydrous minerals such as biotite, hornblende and epidote. In oxidized tungsten skarns, andraditic garnet is more abundant than pyroxene, scheelite is molybdenum poor, and ferric iron phases are more common than ferrous phases. For example, at the Springer deposit in Nevada, garnet is abundant and has andraditic rims, pyroxene is diopsidic (<Hd40), epidote is the dominant hydrous mineral, pyrite is more common than pyrrhotite, and subcalcic garnet is rare to absent (Johnson and Keith, 1991). In general, oxidized tungsten skarns tend to be smaller than reduced tungsten skarns, although the

highest grades in both systems typically are associated with hydrous minerals and retrograde alteration.

#### **Copper Skarns**

Copper skarns are perhaps the world's most abundant skarn type. They are particularly common in orogenic zones related to subduction, both in oceanic and continental settings. Major reviews of copper skarns include Einaudi *et al.* (1981) and Einaudi (1982a, 1982b). Most copper skarns are associated with 1-type, magnetite series, calc-alkalic, porphyritic plutons, many of which have cogenetic volcanic rocks, stockwork veining, brittle fracturing and brecciation, and intense hydrothermal alteration. These are all features indicative of a relatively shallow environment of formation.

Most copper skarns form in close proximity to the contacts of stocks, with a relatively oxidized skarn mineralogy dominated by andraditic garnet. Other phases include diopsidic pyroxene, vesuvianite, wollastonite, actinolite and epidote. Hematite and magnetite are common in most deposits, and the presence of dolomitic wall rocks is coincident with massive magnetite lodes, which may be mined on a local scale for iron. As noted by Einaudi et al. (1981), copper skarns commonly are zoned, with massive garnetite near the pluton, increasing pyroxene away from the contact, and, finally, vesuvianite and/or wollastonite occurring near the marble contact. In addition, garnet may be colour zoned from dark reddish-brown proximal to the pluton, to green and yellow varieties in distal occurrences. Sulphide mineralogy and metal ratios may also be systematically zoned relative to the causative pluton. In general, pyrite and chalcopyrite are most abundant near the pluton, with chalcopyrite increasing away from the pluton, and bornite finally occurring in wollastonite zones near the marble contact. In copper skarns containing monticellite (e.g., Ertsberg, Irian Jaya in Indonesia; Kyle et al., 1991, and Maid of Erin in British Columbia; Meinert, unpub. data), bornite-chalcocite are the dominant Cu-Fe sulphides, rather than pyrite-chalcopyrite.

The largest copper skarns are associated with mineralized porphyry copper plutons. These deposits can exceed 1 billion tons of combined porphyry and skarn ore, with more than 5 million tons of copper recoverable from skarn. The mineralized plutons exhibit characteristic potassium silicate and sericitic alteration, which can be correlated with prograde garnet-pyroxene and retrograde epidote-actinolite, respectively, in the skarn. Intense retrograde alteration is common in copper skarns and may destroy most of the prograde garnet and pyroxene in some porphyry-related deposits (e.g., Ely in Nevada; James, 1976). Endoskarn alteration of mineralized plutons is rare. In contrast, barren stocks associated with copper skarns contain abundant epidote-actinolite-chlorite endoskarn and less intense retrograde alteration of skarn. Some copper deposits have coarse-grained actinolite-chalcopyrite-pyrite-magnetite ores, but contain only sparse prograde garnet-pyroxene skarn (e.g., Monterrosas and Raúl-Condestable deposits in Peru (Ripley and Ohmoto, 1977; Sidder, 1984; Vidal et al., 1990); Record mine in Oregon (Caffrey, 1982); and Cerro de Mercado in Mexico (Lyons, 1988)). These deposits provide a link between some copper and iron skarns and deposits with volcanogenic and orthomagmatic affinities.

#### Zinc skarns

Most zinc skarns occur in continental settings associated with either subduction or rifting. They are mined for ores of zinc, lead and silver, although zinc is usually dominant. They are also high grade (10-20% Zn + Pb, 30-300 g/t Ag). Related igneous rocks span a wide range of compositions, from diorite through high-silica granite. They also span diverse geological environments, from deepseated batholiths to shallow dyke-sill complexes to surface volcanic extrusions. The common thread linking most zinc skarn ores is their occurrence distal to associated igneous rocks. Major reviews of zinc skarn deposits include Einaudi et al. (1981) and Megaw et al. (1988).

Zinc skarns can be subdivided according to several criteria, including distance from magmatic source, temperature of formation, relative proportion of skarn and sulphide minerals, and geometric shape of the ore body. None of these criteria is entirely satisfactory: a magmatic source cannot be identified for some deposits, most skarns develop over a range of temperatures, and most large skarn deposits contain both skarn-rich and skarn-poor ores in a variety of geometric settings, including mantos and chimneys. Megaw et al. (1988) make the important point that many zinc skarn districts, "grade outward from intrusion-associated mineralization to intrusion-free ores, which suggests that those districts lacking known intrusion relationships may not have been traced to their ends". Similarly, most zinc skarn districts grade outward from skarn-rich mineralization to skarn-poor ores, veins and massive sulphide bodies, which may contain few, if any, skarn minerals. Incompletely explored districts may have only some of these zones exposed. As previously noted, however, the presence within the system of skarn minerals, such as garnet and pyroxene, is important because it indicates a restricted geochemical environment which is entirely distinct from other ore types, such as Mississippi Valley-type deposits, which also contain Zn-Pb-Ag ores, but which absolutely lack skarn minerals.

Besides their Zn-Pb-Ag metal content, zinc skarns can be distinguished from other skarn types by their distinctive manganeseand iron-rich mineralogy, by their occurrence

along structural and lithologic contacts, and by the absence of significant metamorphic aureoles centered on the skarn. Almost all skarn minerals in these deposits can be enriched in manganese, including garnet, pyroxene, olivine, ilvaite, pyroxenoid, amphibole, chlorite and serpentine. In some deposits, the pyroxene:garnet ratio and the manganese content of pyroxene increase systematically along the fluid flow path (e.g., Groundhog in New Mexico; Meinert, 1987). This feature has been used to identify proximal and distal skarns and proximal and distal zones within individual skarn deposits. The occurrence of zinc skarns in distal portions of major magmatic/hydrothermal systems may make even small deposits potentially useful as exploration guides in poorly exposed districts. Thus, reports of manganese-rich mineral occurrences may provide clues to districts that have not yet received significant exploration activity.

#### Molybdenum Skarns

Most molybdenum skarns are associated with leucocratic granites, and range from high-grade, relatively small deposits (Azegour in Morocco; Permingeat, 1957) to lowgrade, bulk tonnage deposits (Little Boulder Creek in Idaho; Cavanaugh, 1978). Numerous small occurrences are also found in Precambrian, stable cratons associated with pegmatite, aplite and other leucocratic rocks (Vokes, 1963). Most molybdenum skarns contain a variety of metals, including W, Cu, Zn, Pb, Bi, Sn and U, and some are truly polymetallic, in that several metals need to be recovered together in order for the deposits to be mined economically. Mo-W-Cu is the most common association, and some tungsten skarns and copper skarns contain zones of recoverable molybdenum. Most molybdenum skarns occur in silty carbonate or calcareous clastic rocks; Cannivan Gulch in Montana (Darling, 1990) is a notable exception in that it occurs in dolomite. Hedenbergitic pyroxene is the most common calcsilicate mineral reported from molybdenum skarns, with lesser grandite garnet (with minor pyralspite component), wollastonite, amphibole and fluorite. This skarn mineralogy indicates a reducing environment with high fluorine activities. These deposits have not received significant study outside of the former Soviet Union and there has not been a modern review since the brief summary by Einaudi et al. (1981).

#### Tin Skarns

Tin skarns are almost exclusively associated with high-silica granites generated by partial melting of continental crust, usually caused by rifting events. Major reviews of tin skarn deposits include Einaudi *et al.* (1981) and Kwak (1987). Tin skarns can be subdivided according to several criteria, including proximal versus distal, calcic versus magnesian, skarn-rich versus skarn-poor, oxide-rich ver-

Table 2 General characteristics of major skarn deposit types.

Magnesian Iron Mojew Desert Region Eagle Mountin, Iron Hat Minra Califorch, USA Califorch, USA Iron Crown, Ino Hill, Parton, Marry Widow) B.C., Cranda B.C., Cranda Caleis Iron Sarbai Partai Province West Siberta, USSR West Siberta, USSR Gold Nickel Plate Minn Gold Nickel Plate Minn Cranda	Mojave Desert Region EM: >50 Mt 45%. Fe Eagle Mouminta, DH: 0.2 Mt 59%. Fe Iron Hat Mines total S < 0.03%. California, USA Vancouver Island (Lake 27 Mt, -50%. Fe Iron Crown, Iron Hill, -0.2%. Ca	Continental rabduction	165 Ma altail feidepar granite Paleozolo dolomite >>	Paleozoic dolomite >>	forctories resiches	megnetite (hm.cp)	P=0.681b.Tear 550>700°C. NaCl 15-50 arts	Lamon 1048 1661
wa, Inoa Hill, Wa, Inoa Hill, Matry Widow) Matry Widow) nada taita Kita Mitae District Obtambia	e 27 Mt50% Pe -0.2% Cu		stock with abits afferation and granitic dyles swarm with ep endoskarn	lámeatone, shale, sandstone	uterium, jet kerp, tak pyx(Hd10-70, Joc2) pur(Ad30-95), wo, ep, act		Tqz 100-250°C, NaCl 0-25 wr <b>5</b> KCD-CaCLNeCl daughters in mr. m2180=2.0 co2180=2.5-6.9, co213C= -1.2:3.6	Laurey, 1991 Dubois and Brummatt, 1968 Hall et al., 1988
rovinoce kerla, USSR Mate Mine District Cohumbia	_	Oceanic island arc	Oceanic island arc Jurassic gabbro diorite- granodiorite, catensive albite×ep>garnet endostarn	Late Triassic basak and limestone, Jurassic tuffs, breccia, and greenstone	Late Triassic base and gut(Ad)5-98.500-4.5h0-7) - magnetite. (cp. py. po limestone. Jurassic tuffs, pyr/Hd10-95: Jo1-50, avg <3) al, cobahite, asp, Au) broccis, and greenstone epidone, jivaire, hbd, act, chi	magnetite, (cp, py, po si, cobaltite, sep, Au)	Tpys 390-690°C, NaCl 3->26 wr% Tgw 370-460°C, NaCl 10-50 wr%, Tep 245-250°C NaCl and KCl daugher minerals	Sangater, 1969 Meirer, 1984 Bloomer, 1986 Ray and Webster, 1991b
late Mine District Cohunbia	725 mኒ, 45.6% Fe, ዐሪፅዓፍ ርኪ, ዐሪዕናፍ Za ዐርፅ17ዱ Pb	Oceanic ialand arc Hencynian diorie bio, albite, scap	Hercynian diorte bio, albite, scap	Carboniferous andesite, tuff, imet aargillite	gamet, pyroxene, magnetije	magnetite, (cp, py, cobalitie, asp, Au)		Sokolov and Grigorev, 1977
	3 Mt 14 gA Au u.g. 5.1 Mt 3 gA Au o.p. 1.4 gA Ag 0.03% Cu	accreted occanic back arc basin	Jurnasic porphyritic stock and Upper Triassic dyte swam biotie, knpar, plag (An24-52) congitamente, str, ep. pyr., gar endoskarn andesite bereci	and Upper Triassic slitetone, tuff, shale, limestone, .52) conglemestrie, a andesite berecia	eutly bio-laper homicis urp-poy-apy.al>c pyx(H400-94, Joh) >> hecleyine, nutive gar(Ad14.82, avg 31; 5p<2) > biamuth and gold> act, we, screp, laper, ap, preh. gl, maldonite, lo	espeporquages hedieyie, native bismuth and gold> gl. maidonite, lo	Tpyx 250-695°C, avg 368°C Tgw 210-730°C, avg 368°C Nact 5-33 wrfs Tscap 320-400°C, avg 348°C	Ray et al., 1988 Entinger, 1990 Ray and Webarar, 1991a Entinger et al., 1992
Portitude Mitne Copper Carryon Diario Nevada, USA	Portinde Mine II Mr 5.3 g/ Au o.p. Copper Carryon Diariot (5.1 Mr 10.5 g/ Au) Nevada, USA 40.156 Cu	subduction beneath accreted, possibly oceanic crust (?)	38 Ma itro-bearing porphyritic Perm. Permian qtr. morrodicrite stock & dykrimestone, slitstone, krpar-biotite veins and dissern conglomerate, shale	e PennPennian e littrestone, siltstone, 1 conglomente, shale	carly bio kspar homfe is pys(Hd20-95, lot-10) >> gar(Ad40-97, avg 60, Sp<2) act, chl, prehnite	po>py,si,asp, m, cp> hedicylic and native bismuth & gold	Tpyx 350-500°C*, avg NaCi 15 wr <b>%</b> qz veins in stockol 80-a1 1.3 -151, 3 <b>0</b> 102-76 bio veins in stockol 80-a3.3-7.8, 3 <b>0</b> 139-100	Batchekker, 1 <i>977</i> Wotruba et al., 1988 Myert und Meinert, 1991 Theodore et al., 1991
Crown Jewel Buckhorn District Washington, USA	7.4 Mi 3.5 gA Au o.p. -0.1% Cu	accreted oceanic back are hadin	Mesceoic (?) ilm-bearing granodiorie stock and dykes, bio, kapar, albite ep-gar-pyx endoskam	Upper Paleozoic imercalated limestone siltstone, conglomerate andesite-basah	eurly bio pyx-unph homels magnetic-poopy,r gar(Ad18-99, avg 50, 5p-2) > cp, biemuthnike > pyx(Hd20-94, Joi 4) cobattie, native At ep-set, zoisite bismuth, artenopy	magnetile>po>py.mc cp, biemuthinite > cobatite, native Au & bismuth, artenopyrite	Tpys 465-550°C*, Tgar 355-470°C* NaCl 19-22 wr& Tep 305-420°C*, Tact 370-400°C*	Hickey, 1990
MacMillian Pees Yukon-Northwest Territories, Canada	32 Mt 0.92% WO3	Continental colitation/ subduction (7)	90 Ma granite kapar megacrysts myrmektite	Cambrian to Silurian intercalated limestone shale, & silustone	pyr(Hdd5-94, Jo3-10) > gar(Ad2-10, 5p+A1 24-56) wo, ido, bio, hbd, cb, chl	schoelike > po, cp (py, mo, Estberile)	P.2.1-2.5kh, X(CH4>>N2>H2S>CO2) <0.04 Tgu = 330-440°C°, NaCl = 4.1.4.5 eq wr% Tpyx = 330-400°C°, NaCl = 2.59.2 wr% Tqiz = 320-470°C°, NaCl = 2.5-10.5 wr%	Dick and Hodgoon, 1982 Atkinson and Baker, 1987 Gentuer et al., 1989
Pine Crock California, USA	>6 Mt 0.5% W03	Continental collision/ subduction (?)	92 Ma granite, pegmatite poda myrmækte pya-pisg et∋ gar endoskam	a Upper Paleozoic atale, limestone, andstone	gr(Ad20-12, Sp+Al 5.90) pyr(Hd20-82, Jo3-18) ido, wa, piag, bhal, bia, chi ep, fl, gy, sphene, zeolites	icheelite > ςp, mo > mi, py. (po, sl)	P=1.5 2tb, XC02=0.03-0.2, Tp 450-600°C, Tr 350-450°C grad180=4.5-1.5, pyx3180=4.9-6.9, qz3180=5.6-10.7 cc0180=16.4-22, cc013C=-10.2-5.6, qp3D0=141 amph20=-146:-162, mo2X4S=4.5-5.3 qp334S=5.0-5.8, py234S=4.9-5.3, po224S=5.7	Newberry, 1982 Brown et al. 1985
King Island Tasmania Australia	14 Mt 0.5 WO3	Continental collision/ subduction (1)	345 Ma granodiorite - granite aplite de pegmatte dytea myrmektie pyrs-plag endostram	Upper Protectozoic to Cambrian mart, siltst. conglomerate, basalt, dolostone, limestone	gur(Ad54-98, 5p 1-5) > pyx(Hd23-98, Jo5-9) (Jdo, wo), ferrohartingsile ep, apatile	scheelik > py, mo > (cp, st, gl, bismuthinite) bistruthinite ontains up to 34% powelite	P = 0.65-13 lb, Tgar = 200-800°C, Toni sulmity = 23-65 wrfs Kwat, 1978a, b Tpyr = 350-60°C, Toui sulmity = 23-53 wrfs Kwat and Twat, Tach = 270-520°C, Toui sulmity = 20-50 wrfs Kwat and Tac, Tach = 270-520°C, Toui sulmity = 12-28 wrfs Westodit, 198 Fi duugher minerals: NaCL KCL CaCL2, Na ALCO3(0H)2 FeC12, Fe203, Fe304, Jocal Iquid CO2 In P1, acbbi 80-8,5-5.7 grabi 80-4,7-7,3, pyr30180-45,7-89, qrab180-83.5-11 m02045=10.7-12.2, py2305-89.9-14,4, pu2045-9.1-13	wr76 K wair, 1978a,b Tan and K wal, 1979 K wair and Tan, 1981 Wesolositi, 1984 -5.7
Pyranees France	>1.1 Mt 154% W03	Continental collision subduction (7)	Hercynian (270-290 Ma) gruniw-morzogranie stock 1974 - Pale grodoslam, ep, amph qt2-muscovie-tourmaline	Siburian-Devonian interbedded graphitic h linnencore>shale, local sundstone and marl	pya(Hd35-99,b02-10) >> gur(Ad3-20, Sp+A1 6-52) wo, ido, hbd, fernextinolite biotite homfels, clinozoisite	scheelite > po,cp sl asp, (mo, bi, stamile) hismuthinite	P=2-2.64b, X(CO2=CH4>>N2>H25)=0.05-0.2 Tgar-pyi 455-570°C*, NaCl 23-30 eq. wf6, NaCl daughteri Tsh 415-500°C*, amph31800=6.8, amph3D==80 co3180=9.5-14.7, co313C= -9.6:-3 po3MS=0-2, cp3MS=0.5-2.5, 443MS=2.2.4	Foreclics et al., 1989 14
	the second		AA >6 Mt 0.5% WO3 14 Mt 0.8 WO3 >1.1 Mt 1.54% WO3	<ul> <li>MA 0.5% W03 Continental</li> <li>Se Mi 0.5% W03 Continental</li> <li>collision(</li> <li>aubduction (?)</li> <li>subduction (?)</li> <li>subduction (?)</li> <li>subduction (?)</li> <li>subduction (?)</li> </ul>	Add         subduction (7)         mymmekie           >6 Mt 0.56, WO3         Continental         92 Ma granite, pegmatite pods           >6 Mt 0.56, WO3         Continental         92 Ma granite, pegmatite pods           subduction (7)         pyr-plag epidematic         97.5 Ma granodionite - granite           14 Mt 0.8 WO3         Continental         345 Ma granodionite - granite           14 Mt 0.8 WO3         Continental         345 Ma granodionite - granite           14 Mt 0.8 WO3         Continental         345 Ma granodionite - granite           14 Mt 0.8 WO3         Continental         345 Ma granodionite - granite           14 Mt 1.546, WO3         Continental         345 Ma granodionite - granite           21.1 Mt 1.546, WO3         Continental         Hersynian (270-250 Ma)           21.1 Mt 1.546, WO3         Continental         Hersynian (270-250 Ma)           21.1 Mt 1.546, WO3         Continental         Hersynian (270-250 Ma)	Addition         momental         23 Ma granite, pegmatite podis Upper Pateoxoic mormestile         34 Ma granite, pegmatite podis Upper Pateoxoic aubdaction (7)         92 Ma granite, pegmatite podis Upper Pateoxoic aubdaction (7)         92 Ma granite, pegmatite podis Upper Pateoxoic aubdaction (7)         93 Ma granite, pegmatite podis Upper Pateoxoic aubdaction (7)         93 Ma granite         6 Mit, & silitacore arbitrone         84 Ma granite         6 Mit, & silitacore aubdaction (7)         93 Ma granodionite         94 Ma granite         6 Mathina         84 Mathin	Mat         modución (7)         mymetic         date, & silitane         vo. ido, bio, hbd, ch, ch i nymetice           56 M1 0.5% WO3         Continenal         22 Ma granite, pegmatite pods Upper Paleozoic         graf. Ad20: 72, 59-41 5.60)           56 M1 0.5% WO3         Continenal         22 Ma granite, pegmatite pods Upper Paleozoic         graf. Ad20: 72, 59-41 5.60)           56 M1 0.5% WO3         Continenal         29 Ma granite, pegmatite pods Upper Paleozoic         graf. Ad20: 72, 59-41 5.60)           56 M1 0.5% WO3         Continenal         29 Ma granodonia. gratite         anda, iimestone.         pri/Ad20: 73, 59-41 5.60)           50 M1 0.5% WO3         Continenal         245 Ma granodonia. gratite         anda, iimestone.         pri/Ad20: 73, 59-41 5.60)           11 M1 1.5% WO3         Continenal         245 Ma granodonia. gratite         constinenal         iifer.           50 M1 0.5% WO3         Continenal         245 Ma granodonia. gratite         constinena         pri/Ad30: 73, 59-41 5.60)           11 M1 1.5% WO3         Continenal         345 Ma granodonia. gratite         constinena         pri/Ad30: 73, 59-40 5.10 5.9           21.1 M1 1.5% WO3         Continenal         Hitecynian (270: 280 Ma)         Silarian-Devocian         pri/Ad35-59, 00.10 5.5           21.1 M1 1.5% WO3         Continenal         Hereynian (270: 280 Ma)         Silarian-Dev	Mat         randomición (7)         myrmektie         Anik, & stitatone         wo, (do, bio, hbd, cip, chi           >6 Mi 05% W03         Continenal         92 Ma granite, pegmatite poda Upper Paleozoi:         gu (Ad20-72, Sp-A1.5.0)         ichoeitie > cp, mo >           >6 Mi 05% W03         Continenal         92 Ma granite, pegmatite poda Upper Paleozoi:         gu (Ad20-72, Sp-A1.5.0)         ichoeitie > cp, mo >           31 Mi 05 W03         Continenal         92 Ma granodionie - granite Upper Poleozoois to they, chi         gu (Ad20-88, 20-15)         mL py, (po, si)           16 Mi 0.8 W03         Continenal         345 Mg granodionie - granite Upper Poleozoois to they, chi         gu (Ad20-86, 5p 1-5)         mL py, (po, si)           16 Mi 0.8 W03         Continenal         345 Mg granodionie - granite Upper Poleozoois to they (at 400-86, 5p 1-5)         mL py, (po, si)           16 Mi 0.8 W03         Continenal         345 Mg granodionie - granite Upper Poleozoois to they (at 400-86, 5p 1-5)         mL py, (po, si)           16 Mi 0.8 W03         Continenal         345 Mg (at 400-86, 5p 1-5)         mL py, (po, si)           17 Mi 1.54% W03         Continenal         gu (Ad24-86, 5p 1-5)         mL py, (po, si)           18 Mi 0.8 W03         Continenal         pilte defensite         pilte defensite         pilte defensite           18 Mi 0.8 W03         Su 0.8 W03         Su 0.4 W03

Stam Type	Name & Location	Torrage and Grade	Tectonic Setting	Pluton & Alteration	Protolith	Skam Minerulogy	Ore Mineralogy	Geochemistry	References
Copper	Mittes Gaspé Quebec, Cataida	##m 62 Mt 1.25% Cu 0.03% Mo, u.g. popbyry 274 Mt o.p. 0.4% Cu, 0.03% Mo	Continental subduction	Lete Devonian qui montantite Lower Devonian secondary tepur-bio veita di carbonacous sity disseminated, qui-ser-py veitas limestone, calcurcous teolinite, calcite, arbythite stitatore and shale	Lower Devonian carbonaceous silty i limestone, calcareous stitutore and shale	endrachtic gerret py, po, cp, bu, sl, sch diopeidie to hedenberglite pyn termamite, terrahedrite idd, wo, trem, ph, scapolite act, cp, chi	py, po, cp, bu, sì, sch ternamise, ternahedrite	P(FT)=0.12.0.38th, Taharn334-506°C, NaCII 5-56 og wrf8 Thar gir 138.470°C, NaCI 4-47 og wrf8, Iocal CO2(14) NaCI>>KCI daughter mitarais, co2180=7.4-14.5 co213C= 9.5:5.6, gr20D=61.5-42, pp30=51, si2D=-51 cp234S=1.4-11.2, po234S=-1.5-0, htt244S=0.8	Allcock, 1982 Gilmow, 1982 Shelion and Rye, 1982 Shelion, 1983
Copper	Santa Rita New Mexico, USA	>100 Mt 0.9% Cu o.p.	Shallow angle continental subduction	60 Ma granodkrite/qtz monzonite porphyry stocks kspur-bio & qtz-ser-py veins	Pennsylvanian cherty littnestone, calcureous shale and shale	gar(Ad60-100, avg. 95) > pyx(Hd5-30), wo, it, act bio chl, menimorilionite, siderite	məpyəsqəsi (cubanie, mo)	PFF)=0.12.0.2.0.h, Tgr 323.24.50°C, NaCl 4->36 oq vr5. Tqr 200-530°C, NaCl 5-34 oq vr5. NaCl>KCl>F203 daugher miterala, qız wina in stock ði 80~6.6.5.3	Nie Jaer, 1970 Sheppard et al., 1971 Ahmad and Roae, 1980
Copper	Carr Fort Bingham District Urah, USA	250 Mt 2% Cu+, u.g. 150 Mt 1.2% Cu, u.g. 0.03% Mo, 14 gA Ag	Shallow angle continental subduction	38 Ma qtz monzonite porphyry stock, dykes, bx potassic>seticitic, ep, amph	Pennsylvanian quartzike, calcareous silistone, imerbedded litte stone	gar(Ad60-100, avg. 98) > pyx(Hd3-35), wo, tr, act, bio chl, nontronite, taic, opal	та, ру>ср>bn (sl,g))	P=0.2.0.8kt, qt2 veins in stockJ180=9.1-9.4	Sheppard et al., 1971 Alkinson and Einaudi, 1978 Einaudi, 1982a,b
Zinc-Lead	Verlardeña District Durango, Mexico	15 Mt 5% Zr, 4% Pb 2.5% Cu 175 gr Ag 0.5 gr Au	Shailow argle continental subduction (?)	33.1 giz latite porphyry stock and dykes secondary kspar, sericite sp.chl, calcite endoskam	Cretaceous massive gray lunestone with local chert nodules	Cretaceous massive gray gar(Ad39-99, Sp0-3) >> wo Linnestone with local zo pyrosene reported chert modules cp, act, clz, zoisile	si, gl>po>cp,asp,py Deihergie, boulangerik no kematike or magnetike reported	al gl>po>cp.asp.gy P = 0.73 kb (Fl), Tgat(prim.) 462-386°C, NaCl 8-13 cq wr9 Geibregie, boulangerik Tgat(aec.) 442-472°C; NaCl 32, KCl 24 wr96 no bematite or Tl 324-403°C; NaCl 33, KCl 20 wr96 magnetie reported po0345=0.2 sap0345=2, gld245=1 a, sld345=-1;+1	Gilmer et al., 1988a Gilmer et al., 1988b Megaw et al., 1983
Zinc-Lead	Naica Chihuahua Mexico	21 Mt 3.8% Zn, 4.5% Pb, 0.4% Cu 150 gA Ag, 0.3 gA Au	Shallow angle continental subduction (?)	Tertiary (?) rhyolite dykes garret-idocrase endoskam	Cretaceous homogeneou, clean limestone, shake	Cretacrous homogeneous gut(Ad20, 98, 5p2, 7) > clean limestone, stude pyx(Hd40, Jo40), ido, bust Duorite, chi, amphibole	si, gi>py>cp,asp,po ms, (molybdenite)	P=0.3 kb, T0 120-880°C, NaCl 22-63, KCl 0-30 aq wr <b>5</b> COD-CH4: NaCD-KCD-CACL, coll 80=7,5-16, coll 3C= 6-3:-1.2, gi2345=29-4, al2445=3.9-5.7	Erwood et al., 1979 Megaw et al., 1988 Haynes and Kesler, 1988
Zinc-Lead	Groundhog Mire Central District New Mexico, USA	3 Mt 12.3% Zn 3.6% Pb, 1.3% Cu 86 gf Ag	Shallow angle continental subduction	60 Ma granodiorite porphyry dykes with extensive ep>chb(gar pyr) endoskarn	Mississippian-Perm. Limestone interbedded with black shale	pyz(Hd5-80, Jo5-85) >> grt(Ad35-98, avg. 92; Spl-8) bust, ilvaite, chl, dannemorite	si>gi>py,cp,mt, hm (tetrahedrite)	P = 0.2 kb (FI), Tpys 230-425°C, NaCl 2-556 eq wrg. Tgar 290-390°C, NaCl 2-26 eq wrgt, Tal 230-420°C temp & salinity zoned relative to dikes	Meinert, 1987
Zinc-Lead	Naturatsu Mine Fukui Prefecture Japan	7 Mt 5.5% Zn 0.5% Pb, 0.3% Cu 30 gA A <b>g</b>	volcanic arc subduction	carly Tertiary (65 Ma) granite porphyry ser-chl alteration, clinozoistie	Carboniferous black limestone and i interbedded black slate	pyx(Hd21-98,Jo14-98) > par(Ad16-99, Sp2-8), wa, ilv ferroact, bust, fl, nontroatte	टाम,एप,फ,०व्रद्धद्वद्य	ીથઈ 350-450°C, ccði 80-48.8 16.8, ccði 3C= -1.5:-3.8 ટ્રોટે48s=i.0-3.5, poð4S=4.3, કોટે44S=3.4-5.6	Shimizu and Hyama, 1982 Shimazaki, 1968
Molybdenum	Azerour Mortoco	>0.13 Mt 1 % MoS2 minor Cu, W, U	Transitional tectonism	Mesozoic granite	Paleozoic limestone, schiat	gar, hd pyx. kto, amphibole	mo>cp, sl, py, pitchblende		Permingeat, 1957
Molybdenum/ Tungsten	/ Tyrnyauz Republic of Georgia USSR	>l Mt Mo:W 4:1 to 1:8	Transitional tectonism	97 Ma granie porphyry wo-pyr endoskarr, qiz-mo stockwork veins	Devonian-Lower Carboniferous limestone shale, siltstone	pyx(Hd60-70)> gar(Ad30-94) mo, sch, poweltite, e plag, wo, ido, fl, apatite, act qn, po, sl, asp, gl, m ep, ilvaie, xonotite, sphene bismuthinie, leiltri ep, ilvaie, xonotite, sphene	<ol> <li>mo, sch, powellite,</li> <li>cp. sl, asp, gl, mi</li> <li>bismuthinite, selfurides</li> </ol>	TA 650-800°C; NaCl+KCl 60-70 total wrfs daugheer minerals: NaCl>KCl>F203, CaCO3 CaP2, graphie, 189, cp. al: CO2, N2, CH4	Aksumetov and Grekov. 1982 Goleva and Kulikov. 1988 Kulikov and Boyarskaya. 1989
Molybdcnum	Little Boulder Creek Montanu, USA	167 Mt 0.15% MoS2	Transitional tectoriism	Cretaceous quartz monzonite oplite, qtz veius with kspar	Perasylvanian siliy limestone, quurtzile	pyx(Hd70,Jo3) > gar(Ad40) wo, scap, fluorite	mo, py. sch, cp. asp		Schmidt and Worthington, 1977, Cavanaugh, 1978
Ta	Moima Tasmania Australia	30 M: 0.15% Sn 0.05-0.1% W	Postorogenic rifting (?)	Devonian muscowitz > biotite granite, pegmutite qtz-musc-fl-topaz peisen	<ul> <li>Ordovician limestone</li> <li>sandstone</li> </ul>	gar(Ad63-69; Sp4-6, Sn), tour mc2poxeastinitie, a pyx(Hd62,Jo1), Fe-amph, bio Ach, cp, hemaitte, a ep, ido, cp, sphene, uppar, 0 – py, mo, bianuthilm	r uttypoxcassilieritex sch. cp. hematik, si py, mo, bismuthinite	Tq# 319-343°C, To41 salinity 30-40 wf%, N*C>KCl, CO21, Tf 473-492°C, To41 salinity 30-40 wf %, N*C>KCl>Ca72 po334S=8, 6, py334S=8,4-9,1, si234S=9.3	Kwak and Asking, 1981
Tin	Lost River, Alaska	3 Mt 0.27% Sn	Postorogenic rifting (?)	70 Ma biotite granite stock and myolite dykes with qt2-topar-fi-tourmaline	Ordovician limestone argiltaceous limestone domomite	gar(Ad15-95; Al+Sp5-42 Sn) pyx(Hd60,J03), bio, Fe-amph ep, ido, ep. fl, chl, helvite	) mi>po>cusssiterite> 1 sch, cp, gl, sl, asp py, mo, bismuthinite	P(F)) = 0.2.04 kb, Tf) 250-410°C, 6.28 wt% NaCl eq. xCO2<0.02, rare carbonate (†) > CaF2>NaCl daughter minerals	Dobson, 1982, 1984 18
ц	JC Yukan Territory Canada	1.25 Mt 0.54% Sn	Postarogenic	100 Ma alkali-ékdéper grani estiak to porphyritic with miarotitic cavities; floreine, tourmalitre, scricite greisen	anite Mississippian quartale , with thin marble layers , ,	gur (AdX0-99; SpS2, Se) > Indenbergitic pyr., Fe-ampt, epidone, aximite, apheme, beryl, tourmaline, datafite, biotue, fluorite, chi, muscovite	po,mt-cassilerite> asp, cp, marcasite, si t, py, native bismuth	P=0.45-1kh, Tep 410-500°C*, Total suliniy = 1-34 wf6 Layne and Spoots Tax 410-490°C*, Total auluity = 25-27 wf6, Tex 430-570°C* Layne et al., 1991 Total sulinity = 25-43 wf6, FT CaCID>>NCD-KC1 gar(Gr)b180-9.5-10.5, gar(A0)b180-6.1-6.8 ampb20-0.2.7.5, ampb20=.183-165, epb180=6.7:4.6 epb10=14.2-109, ccb180=0.4.8.4, ccb13C=-7.9-4.1 po2045=0.1-0.6, ep3445=0.5-0.7, app245=0.4-2.7	Layne and Spooter, 1991 • Layne et al., 1991
abreviations: cp = chalcop; m.t = million serp = serpen	act = actinolite, Ad = an yrite, cs = cassiterite, cp = n tons, o.p. = open pit mir titre, si = sphalerite, Sp =	dradile, Al = almandine, : : epidote, Fl = fluid inclu: :e:, peg = pegnatile, ph = spessartine, T( ) = borno.	amph = amphibole, , sion, f) = fluorite, ga : phlogopite, plag = p . T°C of F1 in indicat	abreviations: act = actinolite, Ad = motracite, Al = almandine, amph = amphibole. An = anorthie, ap = apatite, as cp = chalcopyrite, cs = cassiterite, cp = epidote, Fl = fluid inclusion. fl = fluid inclusie, ga = garnet, gl = garna, bbd = ho m.t. = million tons, o.p. = open pit mine, pg = pegmatite, ph = philogopite, plag = plaguoclase, po = pyrthotie, preh serp = septentine, sl = sphaterite, 5p = spesarine, T() = borno. T <sup>o</sup> C of Fl in indicated mineral Tp(t) = T <sup>o</sup> C estimate	= arsenopyrike, ax = artin mbleode, Hd = hedenberj 1 = preimike, py = pyrike, p 3 from prograde (remograd	ist, bio = biothe, bust = bustamii giue, hm = hermatite, ido = idocri yx = pyroxene, qt2 = quart2, sci te) mireral equibria, trem = tren	te, bx = breccia, chi = ch tec, Jo = johannente, lo ap = scapolite, sch = sch noite, u.g. = undergroum	abeviations: act actinolie, Ad = andradice, Ad = almandine, An = anorthic, ap = aparite, ap = argenopyrise, as = arginite, bio = biothe, bus = bestamlee, ba = bectender at = beccia, ch = chiorise, ct = clinotolisite, co = cobaltie cp = chalcopyrise, cs = custorine, Fi = fluid inclusion, fi = fluid inclusion, fi = horthobecque, Hd = horthobecque, Hd = horthobecque, Hd = horthobecque, id = chiorise, ct = clinotolistic, cs = cobaltie cn = anilion rous, cp = oppingine, ph = pholopopite, plag = phugioclase, po = pyrthobite, py = pyrite, py = pyruese, quare, scap = scapeller, ah = scheellornite, se = scheite can = amilion rous, cp = oppingine, ph = pholopopite, plag = phugioclase, po = pyrthobite, py = pyruese, quare, scap = scapeller, ah = scheellornite, se = scheite serp = serpentine, si = sphakrite, 5p = spessarine, T(1) = horno. T <sup>o</sup> C of Fi in indicated mizeral, T(n) = T <sup>o</sup> C estimate from prograde (ertograde) mizeral equivie, tota = termolite, ug, = underground mite, wo = wollastonite, ab	

sus sulphide-rich, and greisen versus skarn. Unfortunately, few of these categories are mutually exclusive. Like the zinc skarns, many large tin skarn systems are zoned from skarn rich to skarn poor (or absent). For example, in the Renison Bell area of Tasmania, there is a single large magmatic/ hydrothermal system zoned from a proximal, calcic tin skarn, with minor cassiterite disseminated in a sulphide-poor garnet-pyroxene gangue, to a distal, magnesian massive sulphide replacement body, containing abundant cassiterite and a complete absence of calc-silicate minerals. The distal massive sulphide ore body (Renison Bell) is a major ore deposit and the proximal skarn body (Pine Hill) has not been and probably never will be mined. Einaudi et al. (1981) emphasized that there is a common thread linking the several types of tin skarn deposits: the characteristic suite of trace elements (Sn, F, B, Be, Li, W, Mo and Rb) in the ore and in associated igneous rocks. This suite distinguishes tin skarns from all other skarn types. Kwak (1987) makes a further distinction in that many tin skarn deposits develop a greisen alteration stage which is superimposed upon the intrusion, early skarn, and unaltered carbonate. Greisen alteration is characterized by high-fluorine activities and the presence of minerals like fluorite, topaz, tourmaline, muscovite, grunerite and ilmenite, and abundant quartz. In many cases, this greisen-stage alteration completely destroys earlier alteration stages. Of particular importance, greisen-style alteration is absent from all other skarn types. For a more thorough review of tin skarn systems and greisens, see Kwak (1987).

There are several mineralogical features of tin skarns that should be highlighted. From a mining standpoint, the most important is that tin can be incorporated into silicate minerals, such as garnet, titanite and vesuvianite, where it is economically unrecoverable. Dobson (1982) reports garnet containing up to 6% Sn in skarn at Lost River, Alaska. Thus, large deposits such as Moina in Tasmania (Kwak and Askins, 1981) can contain substantial amounts of tin that cannot be recovered with present or foreseeable technology. Extensive retrograde or greisen alteration of early tin-bearing skarn minerals can liberate this tin and cause it to precipitate in oxide or sulphide ore. Thus, the skarn destructive stages of alteration are particularly important in tin skarn deposits. As noted by Kwak (1987), the most attractive ore bodies occur in the distal portions of large skarn districts, where massive sulphide or oxide replacements occur without significant loss of tin in calc-silicate minerals like garnet.

#### Other Skarn Types

There are many other types of skarn which historically have been mined or explored for a variety of metals and industrial minerals. Some of the more interesting include rare earth element (REE)-enriched skarns (e.g., Guiliani et al., 1979; Kato, 1989). REEs tend to be enriched in specific mineral phases such as garnet, vesuvianite, epidote and allanite. Vesuvianite and epidote with up to 20% REE (Ce>La>Pr>Nd) have been found in some gold skarns and zinc skarns (Gemmell et al., 1992; Meinert, unpublished data). Some skarns contain economic concentrations of REEs and uranium (Kwak and Abeysinghe, 1987; Lentz, 1991). The Mary Kathleen skarn deposit in Queensland, Australia, is unusual in that REE and uranium daughter minerals in fluid inclusions suggest that these elements can be strongly concentrated in high-temperature hydrothermal fluids (Kwak and Abeysinghe, 1987). This suggests that other metasomatic environments should be examined for possible concentrations of REEs and uranium.

The occurrence of platinum group elements (PGE) is reported in some skarns (e.g., Knopf, 1942). These deposits have not been well documented in the literature and most appear to represent metasomatism of ultramafic rocks (e.g., Yu, 1985). It is difficult to evaluate the abundance of PGEs in different skarn types because PGEs have not been routinely analysed until recently. Geochemical considerations suggest that PGEs could be transported under very acidic, oxidized conditions (Wood et al., 1989). In the skarn environment, such conditions might be reached in the greisen alteration stage of tin skarns. This might be a direction for future research and exploration.

Another skarn type that has received recent study is related to metasomatism in regional metamorphic environments (Mueller, 1988; Llotka and Nesbitt, 1989; Pan et al., 1991). In the Yilgarn craton of Western Australia, Archean volcanic rocks are cut by regional shear zones which host goldquartz veins with typical carbonate-sericite alteration in most deposits (Groves et al., 1988). In some of the deeper deposits, mineralized gold-quartz veins have zoned alteration envelopes of calcic pyroxene and garnet (Mueller, 1988). Skarn alteration is locally massive and best developed in ironrich metabasalt, banded iron formation, and komatiite. Based upon detailed underground mapping, mineral equilibria, and structural fabrics, Mueller (1988) interprets the skarn alteration as post-dating peak metamorphism and related to synkinematic granite domes.

In the Archean Slave Province of northern Canada, banded iron formation contains disseminated and vein-controlled gold mineralization associated with arsenopyrite and pyrite at the Lupin Mine. Metamorphism of these rocks has formed hedenbergitic pyroxene skarn along with grunerite and garnet. Llotka (1988) noted that hedenbergite skarn is most abundant in the central sheared part of the Lupin Mine, and concluded that metasomatic fluids circulating along the shear zone were responsible for stabilizing the calcic hedenbergite pyroxene in the iron-rich, but calcium-poor, host rocks. However it formed, the arsenopyrite-bearing hedenbergite skarn at Lupin is very similar in composition and texture to some of the Phanerozoic gold skarns described in Table 2.

#### GEOCHEMISTRY AND GEOPHYSICS

Most geochemical studies of skarn deposits have focussed on mineral phase equilibria, fluid inclusions, isotopic investigations of fluid sources and pathways, and determination of exploration anomaly and background levels. Experimental phase equilibria studies are essential for understanding individual mineral reactions, such as the very simple ones illustrated in Figure 2. Such studies can be extended by using thermodynamic data to include variable compositions (e.g., Bowman and Essene, 1982). Another approach is to use a self-consistent thermodynamic database to model potential skarn-forming solutions (e.g., Flowers and Helgeson, 1983; Johnson and Norton, 1985; Ferry and Baumgartner, 1987). Fractionation of elements between minerals (e.g., Ca:Mg in carbonate; Bowman and Essene, 1982) also can be used to estimate conditions of skarn formation.

Fluid inclusion studies of many ore deposit types focus on minerals, such as quartz, carbonate and fluorite, that contain numerous fluid inclusions, are relatively transparent, and are stable over a broad T-P-X range. This broad T-P-X range can, however, cause problems in interpretation of fluid inclusion data because these minerals may continue to grow and to trap fluids from early high-temperature events through late lowtemperature events (Roedder, 1984). In contrast, high-temperature skarn minerals, such as forsterite and diopside, are unlikely to trap later low-temperature fluids (beyond the host mineral's stability range) without visible evidence of alteration. Thus, fluid inclusions in skarn minerals provide a relatively unambiguous opportunity to measure temperature, pressure and composition of skarnforming fluids.

Much of the skarn fluid inclusion literature prior to the mid-1980s, especially studies of Sn and W skarn deposits, has been summarized by Kwak (1986). Such studies have been very useful in documenting the high temperatures (>700°C) and high salinities (>50 wt.% NaCl equivalent and multiple daughter minerals) which occur in many skarns. All the skarn types summarized in Table 2, except for copper and zinc skarns, have fluid inclusions that yield homogenization temperatures up to and exceeding 700°C. Homogenization temperatures in most fluid inclusions in copper and zinc skarn deposits are in the 300-550°C range. This is consistent with the relatively shallow and distal geologic settings inferred, respectively, for these two skarn types. Salinities in most skarn fluid inclusions are high; docu-

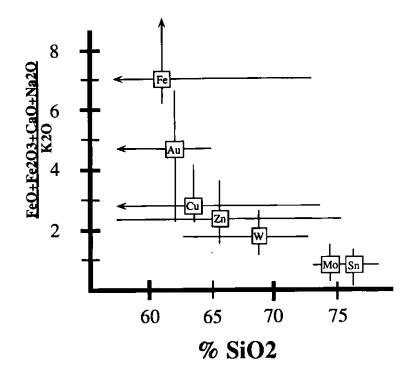


Figure 5 Average composition of plutons associated with different skarn types. Modified from Meinert et al. (1990).

mented daughter minerals in skarn minerals include NaCl, KCl, CaCl<sub>2</sub>, FeCl<sub>2</sub>, CaCO<sub>3</sub>, CaF<sub>2</sub>, C, NaAlCO<sub>3</sub>(OH)<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>3</sub>O<sub>4</sub>, AsFeS, CuFeS<sub>2</sub> and ZnS (Table 2). Haynes and Kesler (1988) describe systematic variations in NaCl:KCl:CaCl<sub>2</sub> ratios in fluid inclusions from different skarns, reflecting differences in the fluid source and the degree of mixing of magmatic, connate and meteoric fluids. In general, magmatic fluids have KCl>CaCl<sub>2</sub>, whereas high-CaCl<sub>2</sub> fluids appear to have interacted more with sedimentary wall rocks.

Fluid inclusions can provide direct evidence for the content of  $CO_2$  (both liquid and gas),  $CH_4$ ,  $N_2$ ,  $H_2S$  and other gases in hydrothermal fluids. Studies of gas phases and immiscible liquids in fluid inclusions typically show a dominance of  $CO_2$ , a critical variable in skarn mineral stability. Although no comparative studies have been done, it appears that  $CH_4$  is slightly more abundant than  $CO_2$ in reduced systems like tungsten skarns (Fonteilles *et al.*, 1989; Gerstner *et al.*, 1989), whereas  $CO_2$  is more abundant than  $CH_4$  in more oxidized systems like copper and zinc skarns (Megaw *et al.*, 1988).

Fluid inclusions in specific skarn mineral phases are particularly useful in documenting the temporal and spatial evolution of skarn-forming fluids, and how those changes correlate with compositional, experimental

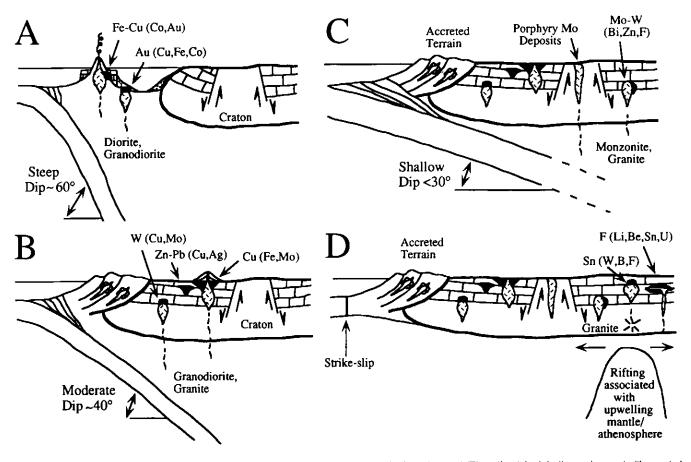


Figure 6 Idealized tectonic models for skam formation: (A) oceanic subduction and back arc basin environment; (B) continental subduction environment with accreted oceanic terrane; (C) transitional low-angle subduction environment, and (D) post-subduction or continental ritting environment (modified from Meinert, 1983).

and thermodynamic data (e.g., Kwak and Tan, 1981; Meinert, 1987). Fluid inclusions also provide direct evidence for the temperature and salinity shifts in most skarn systems between prograde and retrograde skarn events. For example, fluid inclusions in garnet and pyroxene in iron skarns have homogenization temperatures of 370->700°C and 300-690°C, respectively, with salinities up to 50 wt.% NaCl equivalent, whereas inclusions in retrograde epidote and crosscutting quartz veins have homogenization temperatures of 245-250°C and 100-250°C, respectively, with salinities of <25 wt.% NaCl equivalent (data from Table 2). In gold skarns, inclusions in prograde garnet and pyroxene have homogenization temperatures up to 730°C and 695°C, respectively, with salinities up to 33 wt.% NaCl equivalent. In contrast, inclusions in scapolite, epidote and actinolite from these skarns have homogenization temperatures of 320-400°C, 255-320°C, and 320-350°C, respectively. In tungsten skarns, inclusions in prograde garnet and pyroxene have homogenization temperatures up to 800°C and 600°C, respectively, with salinities up to 52 wt.% NaCl equivalent. In contrast, inclusions in amphibole and quartz from these skarns have homogenization temperatures of 250-380°C and 290-380°C, respectively, with salinities of 12-28 wt.% NaCl and 2.5-10.5 wt.% NaCl equivalent. Fluid inclusions in garnet and pyroxene from the Mac-Millan Pass tungsten deposit (Gerstner et al., 1989) have homogenization temperatures and salinities that are anomalously low and at variance with most other studies of similar deposits, suggesting that further studies at MacMillan Pass might extend the range of presently available data.

Isotopic investigations, particularly the stable isotopes of C, O, H and S, have been critically important in documenting the multiple fluids involved in the formation of most large skarn systems (Shimazaki, 1988). The pioneering study of Taylor and O'Neill (1977) demonstrated the importance of both magmatic and meteoric waters in the evolution of the Osgood Mountain W skarns. Bowman et al. (1985) demonstrated that in high-temperature W skarns even some of the hydrous minerals, such as biotite and amphibole, can form at relatively high temperatures from water with a significant magmatic component (see also Marcke de Lummen, 1988). Specifically, garnet, pyroxene and associated quartz from the skarn deposits summarized in Table 2 all have  $\delta^{18}$ O values in the +4 to +9‰ range, consistent with derivation from magmatic waters. In contrast, δ18O values for sedimentary calcite, quartz and meteoric waters in these deposits are distinctly different. In most cases, there is a continuous mixing line between original sedimentary δ18O values and calculated δ18O values for magmatic hydrothermal fluids at the temperatures of prograde skarn formation. Similar mixing is indicated by  $\delta^{13}$ C values in calcite, ranging from typical sedimentary  $\delta^{13}$ C values in limestone away from skarn to typical magmatic values in calcite interstitial to prograde garnet and pyroxene (Brown *et al.*, 1985). Hydrous minerals such as biotite, amphibole and epidote from different skarn deposits also display  $\delta^{18}$ O and  $\delta$ D values ranging from magmatic to local sedimentary rocks and meteoric waters (Layne *et al.*, 1991). Again, mixing of multiple fluid sources is indicated.

Sulphur isotopic studies on a variety of sulphide minerals (including pyrite, pyrrhotite, molybdenite, chalcopyrite, sphalerite, bornite, arsenopyrite and galena) from the skarn deposits summarized in Table 2, indicate a very narrow range of  $\delta^{34}$ S values,

consistent with precipitation from magmatic fluids. For some of the more distal zinc skarns, sulphur isotopic studies indicate that the mineralizing fluids acquired some of their sulphur from sedimentary rocks (including evaporites) along the fluid flow path (Megaw et al., 1988). Overall, stable isotopic investigations are consistent with fluid inclusion and mineral equilibria studies which demonstrate that most large skarn deposits formed from diverse fluids, including early, high-temperature, highly saline brines directly related to crystallizing magma systems (e.g., Auwera and Andre, 1988). In many systems, the highest-salinity fluids are coincident with peak sulphide deposition. In addition, at least partial mixing with exchanged connate or meteoric fluids is required for most depos-

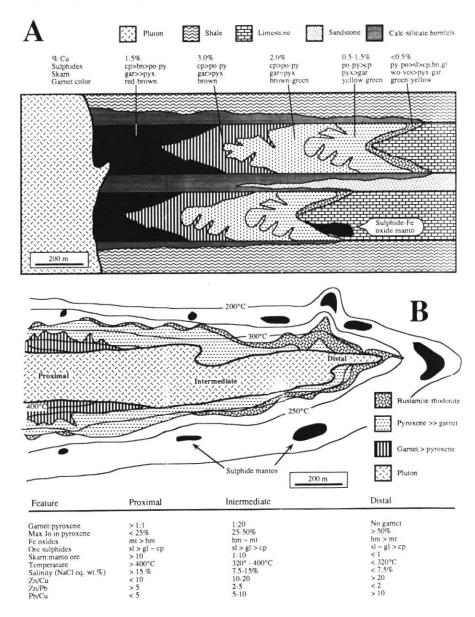
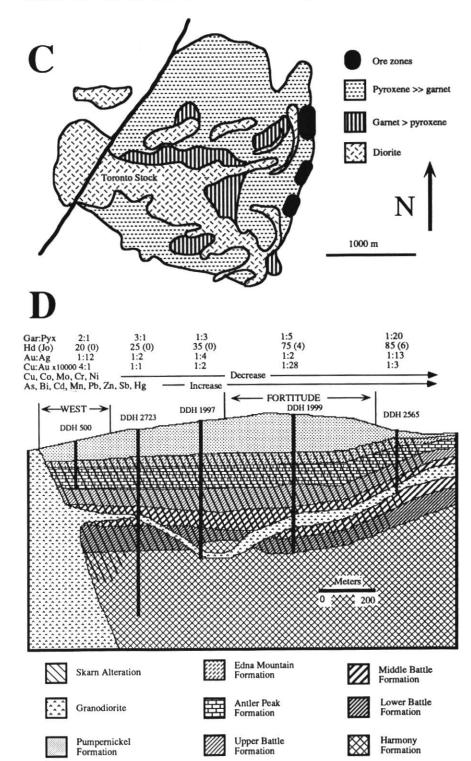


Figure 7 General models of skarn zonation: (A) copper skarns (after Atkinson and Einaudi, 1978); (B) zinc skarns (after Meinert, 1987); (facing page) (C) gold skarns — Hedley District, British Columbia (after Ray and Webster, 1991a), and (D) gold skarns — cross section of the Fortitude deposit, Nevada (Myers and Meinert, 1991).

its, with the latest alteration events forming largely from dilute meteoric waters.

Even though skarn metal contents are quite variable, anomalous concentrations of pathfinder elements in distal skarn zones can be an important exploration guide. Geochemical studies of individual deposits have shown that metal dispersion halos can be zoned from proximal Cu-Mo-Fe assemblages to distal precious metal zones and Pb-Zn-Ag veins (*e.g.*, Theodore and Blake, 1975). Anomalies of tens to hundreds of ppm for individual metals can extend for more than 1000 m beyond proximal skarn zones. Comparison of geochemical signatures among different skarn classes suggests that each has a characteristic suite of anomalous elements; background levels for a particular element in one skarn type may be highly anomalous in others. For example, Au, Te, Bi and As contents of 1, 10, 100 and 500 ppm, respectively, are not unusual for rocks and



soils at gold skarn properties, but are rare to absent for other skarn types (*e.g.*, Meinert *et al.*, 1990; Myers and Meinert, 1991).

Some skarns have a strong geophysical response (Chapman and Thompson, 1984; Emerson, 1986). Almost all skarns are significantly denser than the surrounding rock, and therefore may form a gravitational anomaly or seismic discontinuity. This is particularly evident in some of the large iron skarns, which may contain more than a billion tons of magnetite (specific gravity = 5.18). In addition, both skarns and associated plutons may form magnetic anomalies (Spector, 1972). Relatively oxidized plutons typically contain enough primary magnetite to form a magnetic high, whereas reduced plutons typically contain ilmenite, rather than magnetite, and may form a magnetic low (Ishihara, 1977). Skarns may form a magnetic high due to large concentrations of magnetite (e.g., Chapman et al., 1986) or other magnetic minerals such as high-temperature pyrrhotite (e.g., Wotruba et al., 1988). Since metasomatism of dolomitic rocks tends to form abundant magnetite, in magnesian skarn deposits it may be possible to distinguish original protolith, as well as the presence of skarn, from a strong magnetic anomaly (Hallof and Winniski, 1971; Chermeninov, 1988).

Disseminated and massive sulphide minerals may give strong IP, EM or magnetotelluric responses in skarn (Emerson and Welsh, 1988). However, electrical surveys of skarns need to be interpreted carefully because metasomatism of carbonate rock necessarily involves the redistribution of carbon. The presence of carbonaceous matter, especially if in the form of graphite, can strongly effect electrical surveys. Such carbon-induced anomalies may be distant from, or unrelated to, skarn ore bodies.

A few skarns contain sufficient uranium and thorium to be detectable by airborne or ground radiometric surveys (e.g., Mary Kathleen in Australia; Kwak and Abeysinghe, 1987). Detailed studies of such deposits demonstrate that relatively small skarns can be detected, and that different types of skarns can be distinguished (e.g., Lentz, 1991).

## PETROGENESIS AND TECTONIC SETTING

Most major skarn deposits are directly related to igneous activity, and broad correlations between igneous composition and skarn type have been described by several workers (Zharikov, 1970; Shimazaki, 1980; Einaudi *et al.*, 1981; Kwak and White, 1982; Meinert, 1983; Newberry and Swanson, 1986; Newberry, 1987; Newberry *et al.*, 1990). Averages of large amounts of data for each skarn type can be summarized on a variety of compositional diagrams (*e.g.*, Fig. 5) to show distinctions among skarn classes. Tin and molydenum skarns are typically associated with high-silica, strongly differentiated plutons. At the other end of the spectrum, iron skarns are usually associated with low-silica, iron-rich, relatively primitive plutons. Such diagrams are less useful for detailed studies, however, because of the wide range of igneous compositions possible for an individual skarn deposit and the difficulty of isolating the effects of metasomatism and late alteration. Other important characteristics include the oxidation state, size, texture, depth of emplacement, and tectonic setting of individual plutons. For example, tin skarns are almost exclusively associated with reduced, ilmenite-series plutons which can be characterized as S-type or anorogenic. These plutons tend to form in stable cratons in which partial melting of crustal material may be instigated by incipient rifting. Many gold skarns are also associated with reduced, ilmenite-series plutons. Gold skarn plutons, however, are typically mafic, lowsilica bodies which could not have formed by melting of sedimentary crustal material. In contrast, plutons associated with copper skarns, particularly porphyry copper deposits, are strongly oxidized, magnetite-bearing, I-type and associated with subduction-related magmatic arcs. These plutons tend to be porphyritic and emplaced at shallow levels in the earth's crust. Tungsten skarns, on the other hand, are associated with relatively large, coarse-grained, equigranular plutons or batholithic complexes indicative of a deeper environment.

Tectonic setting, petrogenesis and skarn deposits are intimately intertwined. Some modern textbooks use tectonic setting to classify igneous provinces (Wilson, 1989) or different kinds of ore deposits (Sawkins, 1984). This approach has been less successful in describing ore deposits, such as skarns, which are the result of processes that can occur in almost any tectonic setting. A useful tectonic classification of skarn deposits should group skarn types which are frequently found together, and distinguish those which are typical of specialized tectonic settings. For example, calcic Fe-Cu skarn deposits are virtually the only skarn type found in oceanic island-arc terranes (Fig. 6A). Many of these skarns are also enriched in Co. Ni, Cr and Au. In addition, some economic gold skarns appear to have formed in back-arc basins associated with oceanic volcanic arcs (Ray et al., 1988). Some of the key features that set these skarns apart from those associated with more evolved magmas and crust are their association with gabbroic and dioritic plutons, abundant endoskarn, widespread sodium metasomatism, and the absence of Sn and Pb. Collectively, these features reflect the primitive, oceanic nature of the crust, wall rocks, and plutons.

The vast majority of skarn deposits are associated with magmatic arcs related to subduction beneath continental crust (Fig. 6B). Plutons range in composition from diorite to granite, although differences among the main base metal skarn types appear to reflect the local geologic environment (depth of formation, structural and fluid pathways) more than fundamental differences of petrogenesis (Nakano *et al.*, 1990). In contrast, gold skarns in this environment are associated with particularly reduced plutons that may represent a restricted petrologic history.

The transition from subduction beneath stable continental crust to post-subduction tectonics is not well understood. Magmatism associated with shallow subduction angles may have more crustal interaction (Takahashi *et al.*, 1980), and floundering of the downward moving slab may result in local rifting. During this stage the magmatic arc may widen or migrate further inland. Plutons are granitic in composition, and associated skarns are rich in Mo or W-Mo, with lesser Zn, Bi, Cu and F (Fig. 6C). Many of these skarns are best described as polymetallic, with locally important Au and As.

Some skarns are not associated with subduction-related magmatism. These skarns may be associated with S-type magmatism, following a major period of subduction, or they may be associated with rifting of previously stable cratons. Plutons are granitic in composition, and commonly contain primary muscovite and biotite, dark gray quartz megacrysts, miarolitic cavities, greisen-type alteration, and anomalous radioactivity. Associated skarns are rich in tin or fluorine, although a host of other elements is usually present and may be of economic importance (Fig. 6D). This evolved suite includes W, Be, B, Li, Bi, Zn, Pb, U, F and REE.

## MODELS AND CONCLUSIONS

Whether one thinks of skarn as a rock type or as an alteration of previously existing rocks. skarns are mappable in the field, and the basic map unit is defined by skarn mineralogy. A detailed map showing the distribution of skarn mineral phases will yield important information about the overall size, characteristics and genesis of a skarn system. Of course, the skarn mineralogy needs to be interpreted in terms of lithology, structure and timing. A given mineral may develop under different P-T-Xco2 conditions in limestone relative to shale, or where fluid flow is enhanced by faulting or brecciation. Comparison of the field characteristics of a given occurrence with the general skarn features outlined in this paper provides a predictive basis for evaluating economic potential and overall genesis. Models of skarn zonation are particularly useful in evaluating incompletely exposed or explored skarn systems. Figure 7 presents general models for copper, zinc and gold skarns which combine skarn and ore mineralogy, metal ratios, and geochemical data. For particularly complex systems, such as tin skarns, a time-evolution model is useful for concurrent alteration in igneous and sedimentary rocks (e.g., Dobson, 1982, fig. 8).

Skarns are one of the more variable classes of ore deposits, and the references cited in this paper and the more detailed review by Einaudi et al. (1981) will lead the reader to many variations upon the general theme. The purpose of the present paper has been to develop the general theme that skarn deposits are understandable, that they are amenable to mapping and simple field observations, and that modern geochemical techniques yield a fairly clear picture of their evolution. Skarns are distinct from many other types of ore deposits. Almost all large skarn deposits are directly related to igneous rocks. One of the fundamental controls of skarn mineralogy and metal content is the genesis and crystallization history of the associated pluton. The late-stage hydrothermal evolution of the pluton is mirrored by alteration and mineralization in the surrounding rocks. The reactivity of sedimentary rocks, particularly carbonate rocks, accounts for the abundance of skarns in most localities where magma is emplaced in the upper crust.

All skarn deposits form over a wide temperature range, but it is the high-temperature part of that range (>350°C) that distinguishes skarns from other ore types, such as Mississippi Valley-type Pb-Zn deposits, which may contain similar metals and form in similar rocks. The high temperatures and concentrated metasomatic fluids stabilize a variety of skarn minerals, such as garnet and pyroxene, which are the defining characteristic of skarns. The waning stages of hydrothermal activity invariably are cooler, and result in retrograde alteration of the early skarn minerals. This pattern of early metamorphism, followed by prograde and retrograde metasomatism, is common to most skarns. Variations on this general pattern are many, and include depth of formation, oxidation state, petrochemistry and wall rock composition.

In the world of economic geology, where fluctuating commodity prices and world demand can change an obscure skarn occurrence into a producing mine (and vice versa) in a short period of time, skarn deposits remain interesting economic and academic challenges. It is likely that skarn deposits will remain an important source of many metals in the next century. The challenge will be to predict which ones will be mined, and for what commodities.

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